

Wednesday, August 16, 2017 2:28:36 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO37170 Receipt Dates from 8/16/2017 to 8/16/2017 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name		VC-CAM002	Acier Quellette Inc.								
PO37170	6		M6061T6R1.000	f	7/27/2017	8/16/2017	20.0000	\$1.98	0.0000	0	\$39.56
CAD	No		ROUND BAR 1.00"	f	20.0000	QUIR01		\$39.56	0.0000	0	
			M138301								
<p>Total Received Quantity:</p> <p>Total Qty to Inspect (PO U/M):</p> <p>Total Reject Quantity:</p> <p>Total Receipt Value:</p> <p>Total Balance Due Quantity:</p>											



DELIVERY - CLIENT

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

CO00045801

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Credit Terme

Net 30 Days

Carrier

OUELLETTE VALLEYFIELD

Processed by

Josianne Bourdon

Delivery date

2017/08/16

Your order N°

37170

Customer N°

CLI0001056

Date

2017/08/15

Instruction F-M

Product Description

1 ROUND ALU 1 6061-T6 (20)
RAL-1-20 5125

1 X 20' HEAT

Weight

18.50

Qty

20.00

U/M

PL \$CLB

PCS NB

CMD EXP B/O

Internal Use Only

IN I S C OUT

Page

1

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 18.50

NIR : R-109516-6

Prepared By :

Verified By :

Delivered By :

Time

Customer's Signature

Date

Total (\$CAD)



DELIVERY - USINE

Copy CO00042358

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Alt : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
				CMD	EXP	B/O	IN	I	S C
1 FLAT ALU 3/8 X 1 6061-T6 (20) FAL-381-20 2610 1 X 20' HEAT: 13121091A	9.00	20.00	PI_\$CLB						
2 FLAT ALU 3/4 X 2 6061-T6 (20) FAL-342-20 2591 1 X 20' HEAT: 49113	36.36	20.00	PI_\$CLB						
3 FLAT ALU 1 X 2 6061-T6 (20) FAL-12-20 2475 1 X 20' HEAT: 48287	48.00	20.00	PI_\$CLB						
4 SQUARE ALU 1 1/2 6061-T6 (20) CAL-112-20 1772 1 X 20' HEAT: 68055	52.94	20.00	PI_\$CLB						

NIR : R-109516-6

Next Page...



DELIVERY - USINE

Copy CO00042358

ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

2017/07/21

2017/07/27

37170

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Net 30 Days

Page

2

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Alt : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only		
				CMD	EXP	B/O	IN	I	S C
5 FLAT ALU 1 1/2 X 2 1/2 6061-T6 (12) FAL-112212-12 2438 1 X 12' HEAT: SXD170240	52.87	12.00	PL \$CLB						
6 ALU SHEET .040 (18G) 6061-T6 (4 X 8) FEAL-040486061 3125 2 X 4' X 8' HEAT: 487125	36.03	2.00	UN						
7 ALU SHEET .081 (12G) 6061-T6 (4 X 8) FEAL-081486061 3199 2 X 4' X 8' HEAT: 358973 / 358971	73.02	2.00	UN						

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 308.22

NIR : R-109516-6

Prepared By :

Verified By :

Delivered By :

Time

Total (\$CAD)

Customer's Signature

Date

Y M D



ACIER QUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy CO00045801

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Customer N°

Date

Delivery date

Your order N°

Processed by

Salesman

Carrier

Credit Terme

Page

CLI0001056

2017/08/15

2017/08/16

37170

Josianne Bourdon

QUELLETTE VALLEYFIELD

Net 30 Days

1

Product Description	Weight	Qty	U/M	PCS NB		Internal Use Only			
				CMD	EXP	B/O	IN	I	S C OUT
1 ROUND ALU 1 6061-T6 (20) RAL-1-20 5125 DAS 1 X 20' HEAT: 68295 9-89	18.50	20.00	PL \$CLB	1.00					

Total Weight (LBS) : 18.50

NTR : R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acier Quellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Quellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Quellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By : Time

Customer's Signature

Y M D

Total (\$CAD)

Deposit

Balance

55.81

0.00

55.81

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : **LES ACIERS TRANSBEC (1997) LTEE.**

Adresse / Address : **4054 BOUL. LE CORBUSIER, #201
LAVAL, QC
H7L5R2**

commande Sapa / Sapa order # : **7011453**

bon de commande / Purchase order # : **OU-47404**

de matrice / Die # : **MS 9913**

Description : **1" DIA. ROD**

Alliage & trempage / Alloy & temper : **6061 T6**

Longueur / Length : **6097 mm**

Contrôle / Control # : **84123-1**

Coulée / Cast # : **68295**

**DAS
5**

Dureté Rockwell E /
Rockwell E hardness : **96 HRE**

~~9-88~~ Min. requis /
Min. required : **88 HRE**

Max. permis /
Max. permitted : **100 HRE**

Composition chimique typique / Typical chemical composition :

Alliage/Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
6005	0.60 - 0.90	0.35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
6005A	0.66 - 0.74	0.14 - 0.28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0.03 Max	0.05 Max	0.05 Max
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	---	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen) .

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen) .

Sincèrement vôtre,
Yours truly,

date : **2017-02-15**

Daniel Alfredo Pelletier
Directeur Qualité
Quality Director

CALI

2610

FAL 381

TR

47300

Copie d'archive

Material Test ReportManifest: 272337Ticket:
5345729

Our Order: 400728 - 6 Cust P.O.: LAV-15648
Die: ES05691 Part: 3420604
Alloy Temper: 6061 T6 Description: .375 x 1.000
Print Date: 1/15/14

Chemical Composition Range

6061	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	<u>OtherEach</u>	<u>OtherTotal</u>
Min	0.40		0.15		0.8	0.04				
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15

Mechanical Properties

Strength ksi

<u>Sample</u> <u>ID</u>	<u>Cast #</u>	<u>Lot #</u>	<u>Test</u> <u>Date</u>	<u>Ultimate</u> <u>Tensile</u>	<u>Yield</u> <u>2% offset</u>	<u>Elongation</u> <u>2" gage length</u>
500686	13121091A	A11	1/14/14	41.76	37.37	11.4

Applicable Specifications: ASTM B221-13 QQA200/8

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:


Evan Eng, Quality Assurance Mgr.

ROCKWELL TEST

Customer	Date	Location
LES ACIERS	8/14/2010	Mississauga
Customer # 61562		Order # 80411
Control # 83084-1		P.O. # <u>3376</u> 100800
Cust Part # 2" X .750" Flat Bar		Die # AS 7821
Alloy & Temper 6061 T6		Cast # 49113

Test results

ROCKWELL R_E

Min. Required 88

Actual 95

Typical Chemistry 1 6061

Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti
0.4-0.8	0.7mx	0.15-0.4	0.15mx	0.8-1.2	.04-.35	0.05mx	0.2mx	0.20mx

Tensile testing is performed according to ASTM B557.84 requirements
 Mechanical test results conform to specifications for ASTM B221/SB221
 The aluminum extrusions tested meet the chemical composition requirements of the alloy specified.

Test certified by Anil Verma Date 8/14/2010

Sapa Extrusion
 5675 Kennedy Rd.
 Mississauga, ON, L4Z 2H9

Tel: (905) - 890 - 8821
 Fax: (905) - 890 - 3670

Handwritten signature: AL 347

**Test de dureté Rockwell
Rockwell Hardness Test**

Client / Customer :

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address :

4054 BOUL. LE CORBUSIER, #201
LAVAL, QC
H7L5R2

commande Sapa / Sapa order # : 41862

bon de commande / Purchase order # : OU-33052

de matrice / Die # : MS 15914

Description : 2"X 1" FLAT BAR

Alliage & trempage / Alloy & temper : 6061 T6

Longueur / Length : 6096 mm

Contrôle / Control # : 18682-1

Coulée / Cast # : 48287

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness : 95 HRE

Min. required : 88 HRE

Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
6005	0.60 - 0.90	0.35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
6005A	0.66 - 0.74	0.14 - 0.28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0.03 Max	0.05 Max	0.05 Max
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	...	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221 excepté pour la section 8.2 (nombre de spécimen) et AMS QQA 200/8 excepté pour la section 4.2.3.1 (nombre de spécimen) qui sont déterminés par les exigences du client.

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221 except for section 8.2 (number of specimen) and AMS QQA 200/8 except for section 4.2.3.1 (number of specimen) which is determined by customer requirement.

Sincèrement vôtre,

date : 2010-05-12

Yours truly,

Bruno Morency
Superviseur qualité
Quality supervisor

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : **LES ACIERS TRANSBEC (1997) LTEE.**

Adresse / Address : **4054 BOUL. LE CORBUSIER # 201
LAVAL, QC
H7L5R2**

commande Sapa / Sapa order # : **6110739**

bon de commande / Purchase order # : **OU-47005**

de matrice / Die # : **MS 16838** Description : **SQUARE BAR 1.500"X1.50"**

Alliage & trempage / Alloy & temper : **6061 T6** Longueur / Length : **6097 mm**

de contrôle / Control # : **80133-1**

de coulée / Cast # : **68055**

Dureté Rockwell E / Min. requis / Max. permis /
Rockwell E hardness : **95 HRE** Min. required : **88 HRE** Max. permitted : **100 HRE**


Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
6005	0.60 - 0.90	0.35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
6005A	0.66 - 0.74	0.14 - 0.28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0.03 Max	0.05 Max	0.05 Max
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	—	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen) .

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen) .

Sincèrement vôtre, date : **2016-12-15**
Yours truly,


Gilles Pelletier
Technicien de la qualité
Quality technician

042115

C 73899



GLOBAL VIETNAM ALUMINIUM COMPANY LIMITED

Address: MY XUAN BI-CONAC INDUSTRIAL ZONE, MY XUAN TOWN, TAN THANH DISTRICT,
BA RIA VUNG TAU PROVINCE, VIETNAM

Tel: +84(0)643924954

Fax: +84(0)643924953

MILL TEST CERTIFICATE

Date: 25 March, 2017

Consignee: SINOPEC TRADING INC.

4455 RUE COUSENS SAINT-LAURENT, QC, H4S 1X5, CANADA

PO number: P-17025

Shipping Ref No.: 17-0459

LC No.: DC HMN710996

Date of Issue: 15 March, 2017

Item Code: 1906000

Die Number: D00242

Alloy & Temper: 6061-T6511 ✓

Production Description: FLAT BAR 1.5000" X 2.5000" X 12' 6061-T6511 D00242

Length (inch): 144

Bundle number: P-17025-009

Heat Number: SXD170240 ✓

Date: 3/6/2017

Applicable Specifications: ASTM B221 STANDARDS

CHEMICAL ANALYSIS: %

Si	Mg	Fe	Cu	Mn	Cr	Zn	Ti	Al	Other		Remark:
									EACH	TOTAL	
0.623	0.928	0.206	0.267	0.016	0.101	0.011	0.021	97.732	<0.05	<0.10	3/3/2017

MECHANICAL ANALYSIS:

Ult. Strength (ksi)	Yield Strength (ksi)	Elongation % LN 2"	Remark:
40.7	35.4	10.9	3/3/2017

All profiles, each profile with each MTC, showing material shipped match aluminium alloy as per standard, with chemical analysis and mechanical analysis to match aluminium alloy standard.

We hereby certify that the item listed have been checked and tested in accordance with the specifications noted and have been found to meet all the applicable requirements. Certifications are kept on file for 36 months from the date of purchase and are available for review upon request, referring to ASTM and the PO number.

Quality Manager



TRUNG TÂM KIỂM NGHIỆM CÔNG TY
TNHH NHÔM TOÀN CẦU VIỆT NAM
GLOBAL VIETNAM ALUMINIUM
CO., LTD TESTING CENTER

R 211559

Arconic

Ship From: RIVERDALE, IA.

3143792	0				
Ship Date	BL No.	Invoice No.	Atomic No.		
2017-02-23	1122555	00000	1000894587-2		DPE-94587-2
P.O. No./Govt Contract No.	Item	Customer	Atomic Item		

[Signature]
Terrance L. Horn
Quality Assurance Manager

```

Item Description      X 48.0 IN W (+.125 -
0.04 IN TK (+0.0000 - .0035) X 144.0 IN LN (+.15625 -.15625) CAT D 126862 (N) A/T 6061
1.125) X 144.0 IN LN (+.15625 -.15625) CAT D 126862 (N) A/T 6061
TE PLAT SHEET FOR DISTRIBUTORS TOLERANCE
GUARANTEED - AMS4027 REV N ANSI315.2 REV 20.3 EXC -NRK ASM-SB-
209 REV 15 EXC -NRK ASTM2209 REV 14
(MARKED) KRAFT PAPER INTERLEAVED
MAX GROSS SKID WGT: 4750 LB QUAN TOL +/-
25 * COR D126862 REV 43 CUST REQ 17-03-
25 *** W/E 17-04-01 ***

```

Notes for CQR: D126862.43
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS1027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISIO N DATED 1997-08-01.

Arconic

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

We hereby certify that the material covered by this certificate has been researched, used, and been found to meet the applicable requirements described therein, including any specifications forming a part of the description of the material, representation of the material and the composition limits and met the mechanical properties stated on this form or its back. This last report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, deceptive, or otherwise fraudulent statements on this certificate by any recipient may be punished as a felony under applicable law.

Rob Woods

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Features from Quadrant 1

Page 2 of 2

Lot: 487125 - Mechanical, Physical, Metallurgy, Quantumeter Results (cont.)

48.0	41.1	12.9
48.7	41.1	12.6
48.6	40.9	12.5
48.8	41.1	12.7
49	41.3	12.3
49	41.3	12.6
49.1	41.2	12.7
49.3	41.5	12.6

Cast Number	Chemical - OBS	SI	FE	CU	MN	MG	CR	ZN	TI	Other	Each	Other	Total
T11421	Actuals	0.61	0.4	0.24	0.14	0.9	0.16	0.00	0.03	< 0.05		< 0.15	

This material was melted in the United States or a Qualifying Country (REF DFARS 225.872.1(a)); it was manufactured in the United States

Arconic

DAVENPORT WORKS 4878 Stale Street Bettendorf IA 52722

Ship From: RIVERDALE, IA.

3194831

2017-04-13

BI No. 1129707

Invoice No. 00000

Arconic No. 11511

This last report shall not be reproduced *in full*, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The presence of this "form", or otherwise structure, statements or entries on a certificate by any individual now associated with the company, shall be considered as a violation of the requirements of the standard that the composition firms and had the practical purposes stated at the top of this sheet.

Manufacturing Director - Dartington & Sons Inc

Terence Thom

Page 1 of 3

Item Description	Quantity	Unit Price	Total Price
1.000	1.000	1.000	1.000
2.000	2.000	2.000	2.000
3.000	3.000	3.000	3.000
4.000	4.000	4.000	4.000
5.000	5.000	5.000	5.000
6.000	6.000	6.000	6.000
7.000	7.000	7.000	7.000
8.000	8.000	8.000	8.000
9.000	9.000	9.000	9.000
10.000	10.000	10.000	10.000
11.000	11.000	11.000	11.000
12.000	12.000	12.000	12.000
13.000	13.000	13.000	13.000
14.000	14.000	14.000	14.000
15.000	15.000	15.000	15.000
16.000	16.000	16.000	16.000
17.000	17.000	17.000	17.000
18.000	18.000	18.000	18.000
19.000	19.000	19.000	19.000
20.000	20.000	20.000	20.000
21.000	21.000	21.000	21.000
22.000	22.000	22.000	22.000
23.000	23.000	23.000	23.000
24.000	24.000	24.000	24.000
25.000	25.000	25.000	25.000
26.000	26.000	26.000	26.000
27.000	27.000	27.000	27.000
28.000	28.000	28.000	28.000
29.000	29.000	29.000	29.000
30.000	30.000	30.000	30.000
31.000	31.000	31.000	31.000
32.000	32.000	32.000	32.000
33.000	33.000	33.000	33.000
34.000	34.000	34.000	34.000
35.000	35.000	35.000	35.000
36.000	36.000	36.000	36.000
37.000	37.000	37.000	37.000
38.000	38.000	38.000	38.000
39.000	39.000	39.000	39.000
40.000	40.000	40.000	40.000
41.000	41.000	41.000	41.000
42.000	42.000	42.000	42.000
43.000	43.000	43.000	43.000
44.000	44.000	44.000	44.000
45.000	45.000	45.000	45.000
46.000	46.000	46.000	46.000
47.000	47.000	47.000	47.000
48.000	48.000	48.000	48.000
49.000	49.000	49.000	49.000
50.000	50.000	50.000	50.000
51.000	51.000	51.000	51.000
52.000	52.000	52.000	52.000
53.000	53.000	53.000	53.000
54.000	54.000	54.000	54.000
55.000	55.000	55.000	55.000
56.000	56.000	56.000	56.000
57.000	57.000	57.000	57.000
58.000	58.000	58.000	58.000
59.000	59.000	59.000	59.000
60.000	60.000	60.000	60.000
61.000	61.000	61.000	61.000
62.000	62.000	62.000	62.000
63.000	63.000	63.000	63.000
64.000	64.000	64.000	64.000
65.000	65.000	65.000	65.000
66.000	66.000	66.000	66.000
67.000	67.000	67.000	67.000
68.000	68.000	68.000	68.000
69.000	69.000	69.000	69.000
70.000	70.000	70.000	70.000
71.000	71.000	71.000	71.000
72.000	72.000	72.000	72.000
73.000	73.000	73.000	73.000
74.000	74.000	74.000	74.000
75.0			

0.00 IN TK +0.0000 - .0045) X .46.0 IN M (+.125 -
 .125) X .144.0 IN LN (+.15625 - .1625) CMT D 126901 (N) A/T 6061-
 T6 PLAT SHEET FOR DISTRIBUTORS TOLERANCE
 GUARANTEED .AUS4077 REV N AB81H35.2 REV 2013 EXC_MRK ASME-SB-
 209 REV 15 EXC_MRK ASTM B209 REV 14
 ((MARKED)) KRAFT PAPER INTERLEAVED
 MAX GROSS SKID WGT: 4750 LB QUAN TOL +/-
 10 ** COR D126901 REV 46 CUST REQ 17-04-
 19 *** W/E 17-04-22 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector Clock Numbers
1	275074	358972 0123238	3849	75	PC	27709 47476
2	277855	358972 0123440	1896	37	PC	27709 47476
3	277855	358973 0123439	1794	35	PC	27709 47476
			7539	147		

Notes for CQR: D126901.46
PRODUCT PRODUCED TO THE R
1997-08-01.

1997-08-01.

REVISIONS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISION D DATED

CQR: D126901.46 -Specification Limits

Temp	Dix	UTS	TY9	BLAD
T6	Long Transv.	K9I	K9I	PCT
	Max			
	Min	42.0	35.0	10

Chemical Composition

Chemical Composition																						
Alloy 6061	SI		FE		CU		NI		MG		CR		ZN		TI		BaCh		Total		Aluminum	REMAIN
	Max	Min	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15										
	0.40	0.15	0.0	0.04																		

REMAIN

CERTIFIED INSPECTION REPORT

Arconic

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

3194R31	0	Invoice No.	1000215319-1	Item	DPE-15319-1
Ship Date	B.L. No.	00000	1000215319-1		
2017-04-25	11293075	Customer	Arconic Item		
P.O. No./Draw Number					

We hereby certify that the material covered by this certificate has been inspected, and that the material has been found to meet the applicable requirements described herein. We are not responsible for any alterations or modifications made to the material after the date of inspection. The test report shall not be a production sample in use, without the written approval of the Quality Department. No alteration or modification shall be made to the material without the written approval of the Quality Department. The recording of data, without the written approval of the Quality Department, is prohibited. Any report may be provided as a factory order applicable law.

S. N. M.
Nelson, Supervisor
Manufacturing Director - Davenport & Bettendorf

T. M. M.
Tennant, Team
Quality Assurance Team

This material was molded in the United States or a Qualifying Country (BSF DPA86 225.872.1(a)); it was manufactured in the United States

CERTIFIED INSPECTION REPORT

Arconic

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722
Shirley E. Davenport

Ship From: RIVERDALE, IA.

The test report shall not be reproduced publicly without the written approval of the Quality Department. The company, individual or other entity is authorized to be named in the certificates. The recovery of loans, interests, or distributed transactions, additional or other evidence is authorized to be provided to the courts. The recovery of loans, interests, or distributed transactions, additional or other evidence is authorized to be provided to the courts. The recovery of loans, interests, or distributed transactions, additional or other evidence is authorized to be provided to the courts.

3126552	0	Invoice No.	Ascenic No.	Ship From:
Ship Date	P.L. No.			ALVERMONT, IA.
2017-02-04	11202325	00600	105068723-1	
P.O. No./Govt Contract No.	Item	Customer	Ascenic Item	
C73054	Ln# : 1			DP-8723-D

Rob Woods
Director of Manufacturing Processes World

Emergency Phone

Page 1 of 2

Item Description
0.08"IN TX (+0.0000 - .0045) X 48.0"IN W (+.125 -
1.125) X 144.0"IN LN (+.15625 - .1625) CUT D 126901 (N) A/T 6061-
16"PLAT SHEET FOR DISTRIBUTORS TOLERANCE
QUANTIFIED .ANSI4027 REV N ANSI413.5 CUT D 126901 (N) A/T 6061-
209 REV 15 EXC MRK ASTM209 REV 14
(MARKED) KRAFT PAPER INTERLEAVED
MAX CROSS SKID WGT: 4750 LB QUAN TOL +/-
10 % COR D126901 REV 46 CUST REQ 17-01-
30 ***M/E 17-03-11 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector Clock Numbers
1	274797	358971	3855	75	PC	27443 47700

Notes for CQR: D126901.46
PRODUCT PRODUCED TO THE R
1997-08-01.

ORIGINAL REVISION DATED

COR: D126901.46 -Specification Limit

Temp	Dist	UTS	TYS	BLAD
16	Long Transv.	KSI	KSI	PCF
		Max		
		Min		
		42.0	35.0	1.0

Chemical Composition

Alloy 6061	Max	SI	PE	CJ	NN	MG	CR	ZN	TI	Other	Other
Lot: 35972	Min	0.40	0.15	0.15	0.15	0.15	0.15	0.15	0.15	Aluminum	Aluminum
Temp	Moist	Physical	Metallurgy	Quantometer	Results	REMARKS					
Dt	Test	UTS	TS	ELSD							
Long Transverse	10	49.8	41.2	27.5							

Test	Long Term	Test	Long Term
16	49.0	16	49.0
17	41.2	17	41.2
18	41.2	18	41.2
19	41.2	19	41.2
20	41.2	20	41.2
21	41.2	21	41.2
22	41.2	22	41.2
23	41.2	23	41.2
24	41.2	24	41.2
25	41.2	25	41.2
26	41.2	26	41.2
27	41.2	27	41.2
28	41.2	28	41.2
29	41.2	29	41.2
30	41.2	30	41.2
31	41.2	31	41.2
32	41.2	32	41.2
33	41.2	33	41.2
34	41.2	34	41.2
35	41.2	35	41.2
36	41.2	36	41.2
37	41.2	37	41.2
38	41.2	38	41.2
39	41.2	39	41.2
40	41.2	40	41.2
41	41.2	41	41.2
42	41.2	42	41.2
43	41.2	43	41.2
44	41.2	44	41.2
45	41.2	45	41.2
46	41.2	46	41.2
47	41.2	47	41.2
48	41.2	48	41.2
49	41.2	49	41.2
50	41.2	50	41.2
51	41.2	51	41.2
52	41.2	52	41.2
53	41.2	53	41.2
54	41.2	54	41.2
55	41.2	55	41.2
56	41.2	56	41.2
57	41.2	57	41.2
58	41.2	58	41.2
59	41.2	59	41.2
60	41.2	60	41.2
61	41.2	61	41.2
62	41.2	62	41.2
63	41.2	63	41.2
64	41.2	64	41.2
65	41.2	65	41.2
66	41.2	66	41.2
67	41.2	67	41.2
68	41.2	68	41.2
69	41.2	69	41.2
70	41.2	70	41.2
71	41.2	71	41.2
72	41.2	72	41.2
73	41.2	73	41.2
74	41.2	74	41.2
75	41.2	75	41.2
76	41.2	76	41.2
77	41.2	77	41.2
78	41.2	78	41.2
79	41.2	79	41.2
80	41.2	80	41.2
81	41.2	81	41.2
82	41.2	82	41.2
83	41.2	83	41.2
84	41.2	84	41.2
85	41.2	85	41.2
86	41.2	86	41.2
87	41.2	87	41.2
88	41.2	88	41.2
89	41.2	89	41.2
90	41.2	90	41.2
91	41.2	91	41.2
92	41.2	92	41.2
93	41.2	93	41.2
94	41.2	94	41.2
95	41.2	95	41.2
96	41.2	96	41.2
97	41.2	97	41.2
98	41.2	98	41.2
99	41.2	99	41.2
100	41.2	100	41.2

CERTIFIED INSPECTION REPORT

Arconic

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected such, and has been found to meet the requirements of the material, including any specifications forming a part of the description and that samples representative of the material and the construction have been tested and the mechanical properties shown on the face of this report.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or deletion of any part of this report is authorized. The use of this report for any other purpose is prohibited. This certificate is valid only for the material and the quantity specified herein.

3128552 Ship Date 0 B.I. No. Invoice No. Arconic No. DP-87223-1
 2017-02-04 11202325 00000 1000807223-1
 P.O. No./Date Customer C73854 Ltr: 1

By: [Signature] Title: [Blank]
 Director of Quality Control Davenport Works

Page 2 of 2

Lot: 358971

- Mechanical, Physical, Metallurgy, Quantometer Results (cont.)

Case Number	Chemical	SES	SI	FE	CU	NI	MO	CR	ZN	TI	Other	Each	Other	Total
K2743035	Actuals	0.65	0.5	0.23	0.06	0.9	0.16	0.02	0.02	< 0.05	< 0.15			
		49.8	43.3	12.9	12.4	49.8	43.3	12.9	12.4	49.8	43.3	12.9	12.4	49.8
		50.2	43.9	12.4	12.4	49.8	43.4	12.4	12.4	49.8	43.4	12.4	12.4	49.8
		49.8	43.4	12.4	12.4	49.8	43.4	12.4	12.4	49.8	43.4	12.4	12.4	49.8
		49.7	43.2	12.6	12.6	49.9	43.2	13.4	13.4	49.9	43.2	13.4	13.4	49.9
		49.9	43.2	13.4	13.4	49.9	43.2	13.4	13.4	49.9	43.2	13.4	13.4	49.9
		49.8	43.3	12.9	12.9	49.8	43.3	12.9	12.9	49.8	43.3	12.9	12.9	49.8

This material was melted in the United States or a Qualifying Country (REF DPAS 225.072.1(a)); it was manufactured in the United States

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M60616R1.000
 DATE: AUG 17 2017

PO / BATCH NO.: PC37170/M138301

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 20'
 QUANTITY INSPECTED: 20'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1"
 THICKNESS RECEIVED: 1"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	Asm B221
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	HT# 68295
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>AUG 17 2017</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

PART NUMBER: M6061T6R[D.DDD] 5 9-89
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

RELEASED
R 2009-08-09
NAP

B	REFORMAT DWG. ADD B211 & B221 SPEC (ZN D6-1).	CP	09 07 13
A	NEW ISSUE	DS	01 06 08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO M6061T6R			
TITLE 6061-T6 ROUND BAR			
REV. B SHEET 1 OF 1			
SCALE NTS			
COPYRIGHT © 2001 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PART OF THIS PUBLICATION MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37170

Purchase Order Date 7/21/2017

PO Print Date 7/21/2017

Page Number 1 of 4

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

MAILED

JUL 20 2017

Contact Name

Vendor Phone 800 667 4248

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	M6061T6B0.375X01.000	6061T6 BAR .375 x 1.00	7/27/2017		20.00 f	\$1.12	\$22.41
			Yes				
			7/27/2017				
	MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221						

Line Total: \$22.41

2	M6061T6B0.750X02.000	6061-T6 Bar .750 x 2.00	7/27/2017		20.00 f	\$4.84	\$96.70
			Yes				
			7/27/2017				
	MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221						

Line Total: \$96.70

PO Instructions: QUOTATION SOU0047090

Note:

7/21/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37170**

Purchase Order Date 7/21/2017

PO Print Date 7/21/2017

Page Number 2 of 4

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	7/27/2017	20.00	\$6.14	\$122.86
			Yes	f		
			7/27/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$122.86

4	M6061T6B1.500X01.500	6061-T6 Bar 1.50 x 1.50	7/27/2017	20.00	\$6.78	\$135.50
			Yes	f		
			7/27/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$135.50

5	M6061T6B1.500X02.500	6061-T6 Bar 1.50 x 2.50	7/27/2017	12.00	\$13.22	\$158.59
			Yes	f		
			7/27/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

2017-7-26

PO Instructions: QUOTATION SOU0047090

Note:

7/21/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37170**

Purchase Order Date 7/21/2017

PO Print Date 7/21/2017

Page Number 3 of 4

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

6	M6061T6R1.000	ROUND BAR 1.00"	7/27/2017 Yes 7/27/2017	20.00 f			Line Total:	\$158.59
---	---------------	-----------------	-------------------------------	------------	--	--	-------------	----------

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

AUG 16 2017

7	M6061T6S.040	6061-T6 .040 Sheet	7/27/2017 Yes 7/27/2017	64.00 sf			Line Total:	\$49.39
---	--------------	--------------------	-------------------------------	-------------	--	--	-------------	---------

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

8817-726

Line Total: \$270.00

PO Instructions: QUOTATION SOU0047090

Note:

7/21/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37170**

Purchase Order Date 7/21/2017

PO Print Date 7/21/2017

Page Number 4 of 4

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

8	M6061T6S.080	6061-T6 .080 Sheet	7/27/2017 Yes 7/27/2017	64.00 sf	\$7.84	\$502.00
---	--------------	--------------------	-------------------------------	-------------	--------	----------

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total: \$502.00

9	71401-45	PROCUREMENT QUALITY CLAUSES	7/27/2017 No 7/27/2017	1.00	\$0.00	\$0.00
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Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$1,357.45

PO Instructions: QUOTATION SOU0047090

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 7/21/2017

**ACIER OUELLETTE INC.**

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation**SOU0047090****Billed to**

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056
Date 2017/07/20
Revision N° 0
Prices valid until 2017/07/27
Your Order N°
Processed by Josianne Bourdon
Salesman JOSIANNE
Carrier OUELLE SDV
Credit Terms Net 30 Days
Page 1

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
SHEET SS 16G SS304-2B (4 X 8) FESS-16G489042B 3419 3 X 4' X 8' STOCK	252.00	96.00	PI2_\$CLB	3.00	UN		3.00	208.276	624.83
SHEET SS 20G SS304-2B (4 X 8) FESS-20G483042B 3430 3 X 4' X 8' STOCK	150.72	96.00	PI2_\$CLB	3.00	UN		3.00	125.073	375.22
FLAT ALU 3/8 X 1 6061-T6 (20) FAL-381-20 2610 1 X 20' STOCK	9.00	20.00	PI_\$CLB	1.00	UN		1.00	22.410	22.41
FLAT ALU 1/2 X 5 6061-T6 (20) FAL-125-20 2491 1 X 20' STOCK	58.82	20.00	PI_\$CLB	1.00	UN		1.00	132.900	132.90
FLAT ALU 3/4 X 2 6061-T6 (20) FAL-342-20 2591 1 X 20' STOCK	36.36	20.00	PI_\$CLB	1.00	UN		1.00	96.700	96.70
FLAT ALU 1 X 2 6061-T6 (20) FAL-12-20 2475 1 X 20' STOCK	48.00	20.00	PI_\$CLB	1.00	UN		1.00	122.860	122.86
SQUARE ALU 1 1/2 6061-T6 (20) CAL-112-20 1772 1 X 20' STOCK	52.94	20.00	PI_\$CLB	1.00	UN		1.00	135.500	135.50
FLAT ALU 1 1/2 X 2 1/2 6061-T6 (12) FAL-112212-12 2438 1 X 12' 2-3 DAYS	52.87	12.00	PI_\$CLB	1.00	UN		1.00	158.590	158.59
CARRE AL. 4 1/2 N 1 X 48" 2-3 DAYS	0.00	1.00	UN	1.00	UN		1.00	350.000	350.00
ROUND ALU 9/16 6061-T6 (12) RAL-916-12 5178 2 X 12' STOCK	7.03	2.00	UN	2.00	UN		2.00	55.000	110.00

préavis en fonction de l'évolution des prix de l'acier sur le marché.
Cette offre est sujette et conditionnelle à l'approbation du crédit.

Date :

Next Page...

**ACIER OUELLETTE INC.**

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
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Page 2

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
ROUND ALU 1 6061-T6 (20) RAL-1-20 5125 1 X 20' STOCK	18.50	20.00	PI \$CLB	1.00	UN		1.00	49.390	49.39
ALU SHEET .040 (18G) 6061-T6 (4 X 8) FEAL-040486061 3125 2 X 4' X 8' 2-3 DAYS	36.03	2.00	UN	2.00	UN		2.00	135.000	270.00
ALU SHEET .081 (12G) 6061-T6 (4 X 8) FEAL-081486061 3199 2 X 4' X 8' 2-3 DAYS	73.02	2.00	UN	2.00	UN		2.00	251.000	502.00
PLAT 5S304 1/2 X 2 1/2 N 2 X 12' R/L 2-3 DAYS	0.00	2.00	UN	2.00	UN		2.00	165.000	330.00
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE			\$						3.95

Total Weight (Lbs) 795.29

Important

This offer is based on availability and current pricing conditions that may be revised upon
presentation of the order or l'évolution des prix de l'acier sur le marché.
This offer is subject to conditions of credit approval.

Approved and Accepted by : _____

Date : _____ **Total (\$CAD)** 3 711.32

Sub-total 3 284.35

TVH-13 · · 426.97